

# 4K ALUMINUM INC.

**Creative Outdoor Living** 



# PROVIDING CREATIVE SOLUTIONS TO TURN YOUR BACKYARD INTO A PERSONAL PARADISE!

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## 4K PERGOLA<sup>TM</sup> SYSTEMS

#### Creative Solutions For Outdoor Shade Structures

4K Aluminum provides decorative pergola systems which produce shade and natural lighting for your outdoor living areas in artistic patterns you never thought possible! The various designs of the Pergo-Soleil<sup>TM</sup> Panels filter natural light and allow you to create a unique retreat for friends and family. You can now enjoy decorator styling previously available only in custom construction!

4K Pergola<sup>TM</sup> Systems, integrated with 4K Pergo-Soleil<sup>TM</sup> Panels, are engineered to provide the exceptional structural integrity necessary to withstand extreme conditions such as high winds and heavy snow while remaining maintenance-free for many years.







#### BASIC FEATURES OF ALL 4K PERGOLATM SYSTEMS

- Sleek, modern, and versatile designs, smooth finish, and no wood grain finish.
- Aluminum "LEGOS" style versatile design pergola, cantilever, trellis, fencing, gate, architectural features.
- Posts, beams, and lattices are extruded 6061-T6 aircraft alloy aluminum, NOT roll-formed, with no steel inserts
- Powder-coated using the latest Italian-made equipment to AAMA 2604 standard, gold chromate primer.
- Internally attached, hidden, color-matched screws for lattice attachment, seamless beam connectors.
- Hardware fabricated 304 Stainless steel, powder-coated galvanized steel brackets. No plastic end caps.
- Can be installed in 2-post attached or 4-post freestanding installations.
- 20-year warranty certificate.



No Inserts Required

















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## 4K PERGO-SOLEIL<sup>TM</sup>

#### **Technical Specifications**

WIDTH	HEIGHT	THICKNESS	MATERIAL	TEMPER	STANDARD PANEL WEIGHT	FINISHING	WARRANTY ON STRUCTURE AND FINISH
48	96	0.16/.100	5052	H-34	2.26 & 1.40 lbs./sq. ft.	(A ANAA 000 4)	20 Years Warranty
60	120	0.16/.100	5052	H-34	2.26 & 1.40 lbs./sq. ft.	(AAMA 2604)	

WIDTH	HEIGHT	THICKNESS	MATERIAL	TEMPER	RECOMMENDED SUPPORT SYSTEM
48	96	0.16/.100	5052	H-34	36" - 48" O.C
60	120	0.16/.100	5052	H-34	36" - 48" O.C

Technical information is considered information only. Consult state, county, and local building codes for design load requirements for wind, snow and earthquake provisions.

## **ABOUT 4K ALUMINUM**

4K Aluminum is an American-owned, family-run company. Kim has been in the aluminum manufacturing industry for almost a quarter-century. She has worked with major manufacturers that sell to Home Depot, Lowes, and other major building product distributors. For over two decades she has developed great relationships with loyal clients, suppliers, and mills throughout the world. Combining her vast knowledge of manufacturing and design with the home improvement background of her husband Keith, 4K Aluminum was established to develop a luxury patio cover system using aircraft-grade alloys.

4K Pergolas<sup>TM</sup> provides strength and structure with quality elements, precision engineering, and aesthetic options. Our components are uniquely versatile to integrate flawlessly into any architectural style for the residential and commercial market. All designs are engineered to meet or exceed State, County, and local building codes, including winds up to 130 MPH, snow load, and seismic activity. Our beams can span 34'+ without any support using our extruded beam connector for added strength. No miter joints are showing exposed aluminum or any visible screws.

#### **VISION AND MISSION:**

4K Aluminum will strive to exceed our customers' visions while promoting our aluminum products as a sustainable material of choice with a continuously expanding and innovative product line.

## 4K PERGO-SOLEIL<sup>TM</sup>

Shade and Yard or Wall Art Panels













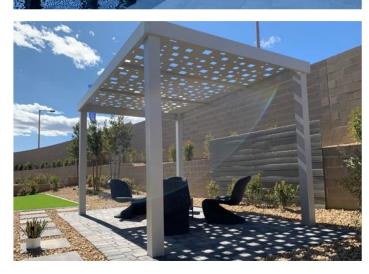
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## 4K PERGO-SOLEIL<sup>TM</sup>

Shade and Yard or Wall Art Panels









Some panels are available in mill finish 3 x 5ft and can be powder coated to your specific color. We are a Las Vegas-owned company. Engineering by HH Consulting, Henderson, Nevada.

Panels are available in two sizes, 4 x 8ft and a limited quantity of 3 x 5ft. Available colors: Espresso, Apollo Gray, Quartz White, Adobe Tan and Black (at a 10% premium).















Quartz White Adobe Tan Apollo Gray

Black

# 4K PERGO-SOLEIL<sup>TM</sup>

Shade and Yard or Wall Art Panels



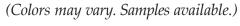












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